

## **Product Technical Specifications**

92		KK 5000	<u>-</u>	
		KK 3000	ÜTB no: 5001	
	Shanai	Round conical		
Dimensions	Shape:			
	Volume under lid: Full Filled Volume:	4,95 L +/- 50 ml 5,15 L +/- 50 ml		
	Top dia (Ext) without lid:		Height without lid:	171 mm +/- 2 mm
			Llaimhé with lid.	174 mm +/- 2 mm
	Top dia (Ext) with lid:	215 mm +/- 4 mm	Height with lid:	174 111111 +/- 2 111111
	Base diameter (Ext):	191mm +/- 2 mm		
Lid system	Safety system:	Tamper evidence lock	-	
	Safety circle:	Yes		
	Tamper proof:	Differs with lid type		
Handle	Lid Types: Handles:	Standard Plastic standard	-	
Printing	Decoration options:	Offset pail print Offset lid print		
	Printing Area:	130 X 653mm		
	Printing gap:	0 mm		
	Printing overlap:	2 mm		
Plastic Material	Material options:	PP Copolymer		
	Masterbatch options:	General Colurs: White 1 Other colours can be as	01, Transparent, Naturel, ked	
	Approved:		terbatches and atistatic agen Ministry of Agr. and Rural Afl	
Sturdiness		15 kg (=the max weight that the pail which is at the base of stack can carry Stacking test made on 23' C for 2 months with standart PP raw material. Stackability may vary with diffrent factors. Data above are for indication. For that reasons, customers should make their own tests to determine stacking and transportation quantities. For transparent materials the durability is lower, customers must consider that before stacking transparent products.		
Weight	Pail weight (nude):	160 g +/- 5 g		
	Lid weight:	34 g +/- 2 g		
	Weight plastic handle:	8 g +/- 1 g		
Packing	Palette	-	Lid carton box: YES	
	1300x1100x2100 mm:	1450 pieces	Carton box size: 635x42	
	No of sticks on palette Pieces per stick	20 sticks. 72 pieces	Lids in a carton box: 500 Carton boxes in a palett	•
	- I locos per stiek		Carton boxes in a paiett	e. 13 pieces
Performance	Hot filling:	The standart material has a very good heat resistance and the pail is suitable for hot filling. But, plastic pail become flexible when hot filled on high temperatures and customers must carrefuly stack after hot filling. After cooling of the product and pail, the pail regains its original stacking strength.		
	Cold reactions:	The standard PP material for white/coloured products resists temperatures up to -20° C. Deep freezing under -20° C require a special PP .Standard transparent products may become fragile at temperatures below 0° C and special transparent resins are available on request for applications below freezing.		
	Shelf life:	The compliance of the product to the technical specifications in this data sheet is guaranteed for 10 months after the date of the delivery,under to suitable storage.		
	Quality info:	Deviations in the product specifications in this data sheet can be 1% or less (i.e. 10 items per 1,000) on a 12 months basis are considered acceptable and therefore cannot be considered as a defect.		
Other:	UN approval:	NO		
	Notes:			

Latest Revision: 30-09-2011